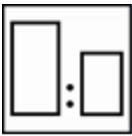


LV650 Basecoat – 2PK



4.5 LV650 Basecoat 2PK
1 LV650 Hardener



Use Sikkens Measuring Stick Number

33



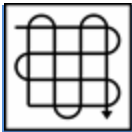
Then add:

Normal Applications: 2oz / gal of LV650 Basecoat Accelerator
Taping Applications: 1.5oz / gal of SuperTop Plus Accelerator

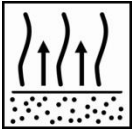


Spray gun set-up (Gravity Feed):
1.2 - 1.4 mm
Max. 10 psi

Fluid Delivery:
10 - 14 oz / min
Check gun manufacturer specification



Apply one (1) single flowing coat followed by a cross coat or two (2) single flowing coats
For effect colors: Pull spray gun back approximately 3 - 4 inches on second coat



Between coats
30 sec - 5 min at 75°F (24°C)

Before clear coat application
20 min (Solid) - 45 min (Effect) at 75°F (24°C)
Maximum time before clear coating is 24 hrs



Dry to clear coat

Mixed 4.5:1 + LV650 BC Accelerator @ 2oz / gal
75°F (24°C)

20 min (Solids)
45 min (Effects)

Mixed 4.5:1 + SuperTop Plus @ 1.5oz / gal
75°F (24°C) 100°F (38°C)

15 min (Solids)
30 min (Effects)

Dry to tape

2 - 4 hrs

15 min (Solids) 20 min
30 min (Effects)



Use suitable respiratory protection
Akzo Nobel recommends the use of a fresh air supply respirator



Autocoat BT