

LV650 Clear 2PK



3 LV650 Clear 2PK
1 LV650 Hardener



Use Sikkens Measuring Stick Number
9



Spray gun set-up (Gravity Feed):
1.2 - 1.4 mm
Max 10 psi

Fluid Delivery:
10 – 14 oz / min
Check gun manufacturer specification



Apply one (1) single flowing coat followed by a cross coat (1/2)



Between coats
5 - 10 min at 70°F (21°C)

Before curing
5 - 10 minutes at 70°F (21°C)



Object Temp	Drying	No accelerator	+4 oz LV650 Basecoat Accelerator
70°F (21°C)	Dust Free Dry to Handle	90 min 5 hrs	30 min 1 hr
100°F (38°C)	Dust Free Dry to Handle	55 min 65 min	
140°F (60°C)	Dust Free Dry to Handle	25 min 45 min	



Use suitable respiratory protection
AkzoNobel recommends the use of a fresh air supply respirator



Autocoat BT