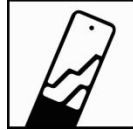


LV650 Surfacer – 2PK



6 LV650 Surfacer 2PK
1 LV650 Hardener



Use Sikkens Measuring Stick Number

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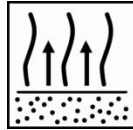


Spray gun set-up (Gravity Feed):
1.4 – 2.0 mm
Max 10 psi

Fluid Delivery:
12 - 20 oz / min
Check gun manufacturer specification

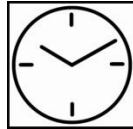


Apply two (2) to three (3) single flowing coats



Between coats
30 seconds to 5 minutes at
70°F (21°C)

Wet on wet with topcoat
20 minutes at 70°F (21°C)



Dry to Sand (6:1)
Dry to Sand (6:1 +1oz accel.)

70°F (21°C)
8 hrs
45 min

140°F (60°C)
1 hour



Recoat with LV650 Basecoat, LV650 Topcoat, ABP RV with BT300 or LV650 Sealer



Use suitable respiratory protection
AkzoNobel recommends the use of a fresh air supply respirator



Autocoat BT