

LV650 Topcoat – 2PK



3 LV650 Topcoat 2PK
1 LV650 Hardener



Use Sikkens Measuring Stick Number
106

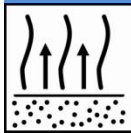


Spray gun set-up (Gravity Feed):
1.2 - 1.4 mm
Max 10 psi

Fluid Delivery:
10 - 14 oz / min
Check gun manufacturer specification

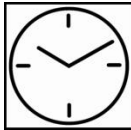


Apply one (1) single flowing coat followed by a cross coat (1/2) or apply two (2) single flowing coats



Between coats
5 min at 70°F (21°C) - Solids
15 - 20 min at 70°F (21°C) - Metallics

Before curing
10 minutes at 70°F (21°C)



Accelerated (4 oz Supertop per RTS gal)
Unaccelerated

70°F (21°C)
1 hr
24 hrs

140°F (60°C)
20 min
1 hr



Use suitable respiratory protection
AkzoNobel recommends the use of a fresh air supply respirator